

ERT tool is used to evenly crimp the edges of the board to facilitate the installation of the connectors. Tape is also recommended to keep the edges thickness reduced during handling and transportation.

REQUIRED



1). ERT Tool
Edge Reduction Tool



2). 2" Vinyl
Electrical Bundling
Tape, silver or 2"
packing tape.

STEP 1:

Reduce the edges of the board by rolling the ERT Tool along the edge. Apply the necessary pressure to make sure the edge is reduced about 1/8 of an inch.



1

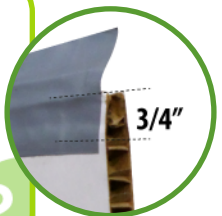


STEP 2:

Apply the 2" tape on one side of the board edge, about 3/4 of an inch from the border. The tape should be applied all along the length where the connector will go.



2



STEP 3:

Start folding the tape around the reduced edge. Make sure to stretch the tape so it compresses the edge to maintain a semi-conical shape.



3



STEP 4:

Insert the connector to the board.



4